

## Repair Movies

- mechanical -



*Xperia™ Tablet Z*

*SGP311, SGP312, SGP321, SGP341, SGP351*

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***To view the embedded repair movies in this document, Acrobat Reader version 8 (or later) and Flash Player version 8 (or later) must be installed on your computer.***

***For best picture quality, select “Actual size” or “100%” as zoom level in Acrobat Reader.  
To magnify while keeping an acceptable picture quality, increase the zoom level to 200%.***

***If the movies appear to be jerky or blurred when viewing on-line, this is probably caused by the connection speed being too slow.***

***In that case, right-click with the mouse on the document name and select Save Target As to download the repair movie document for off-line viewing.***

***For general information about repair movies, refer to  
1220-1333: Generic Repair Manual - mechanical***

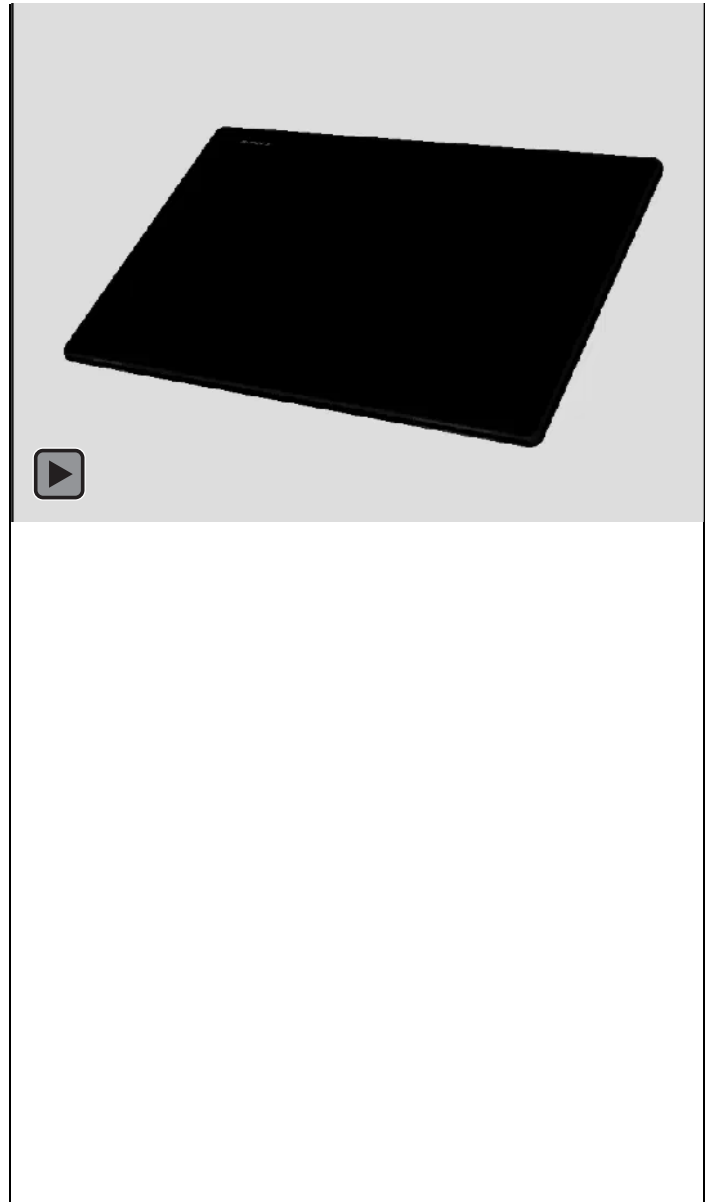
## 1 Movies

### 1.1 Disassembly

#### SGP311,SGP312,SGP321,SGP341,SGP351

The Disassembly is done to the following modules:

- Back Panel Assy
- Sheet Magnetic Top
- Chat Camera
- Sheet FPC Top
- FPC Assembly Top PBA
- Battery
- Main Camera
- Sheet Jack K
- Plate FPC Audio Jack
- GPS antenna
- Diversity antenna
- FPC Assembly Charge PBA
- FPC Assembly Relay SUB PBA
- Plate USB
- Carrier Holder USB
- FPC Assembly USB PBA
- FPC Assembly Relay LCD PBA
- Main PBA
- NFC Antenna
- SIM Tray (N/A for SGP311 and SGP312)
- FPC Assembly SIM
- Frame Sub PBA
- PBA Complete Sub
- Carrier Antenna Main
- PBA Antenna LTE (N/A for SGP311 and SGP312) and Front Assembly

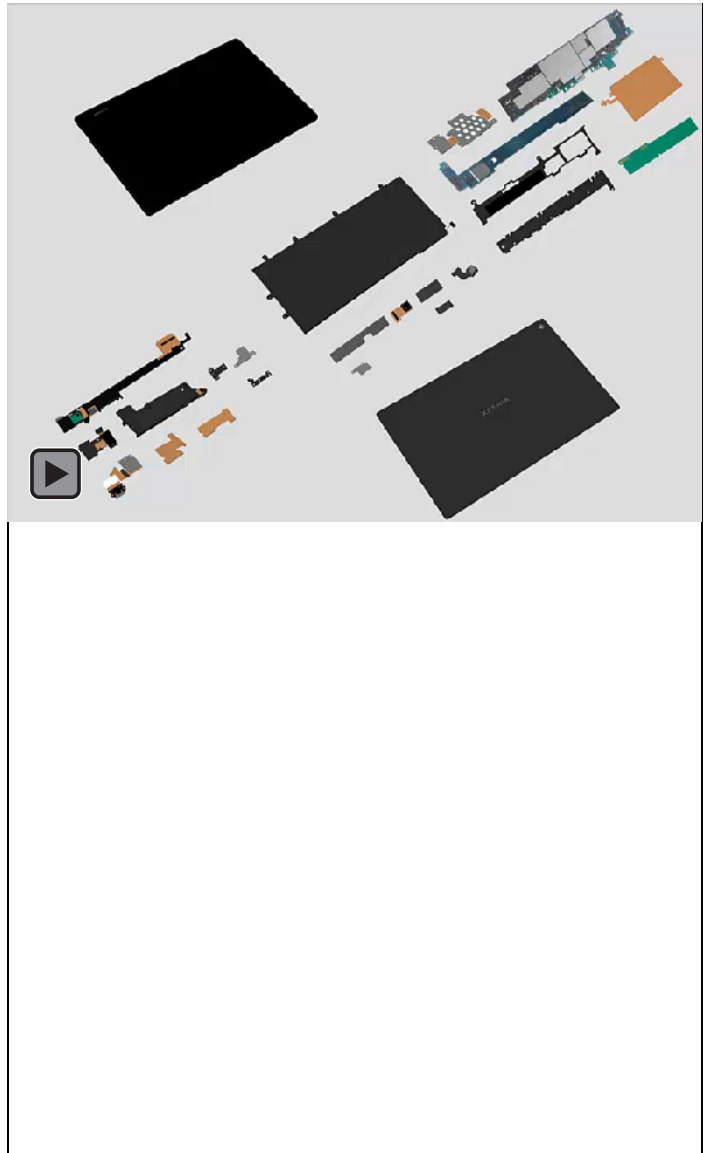


## 1.2 Reassembly

### SGP311,SGP312,SGP321,SGP341,SGP351

The Re-assembly is done to the following modules:

- Front Assembly and PBA Antenna LTE (N/A for SGP311 and SGP312)
- Carrier Antenna Main
- PBA Complete Sub
- Frame Sub PBA
- FPC Assembly SIM
- SIM Tray (N/A for SGP311 and SGP312)
- NFC Antenna
- Main PBA
- FPC Assembly Relay LCD PBA
- FPC Assembly USB PBA
- Carrier Holder USB
- Plate USB
- FPC Assembly Relay SUB PBA
- FPC Assembly Charge PBA
- Diversity antenna
- GPS antenna
- Plate FPC Audio Jack
- Sheet Jack K
- Main Camera
- Battery
- FPC Assembly Top PBA
- Sheet FPC Top
- Chat Camera
- Sheet Magnetic Top
- Back Panel Assy





## 2 Revision History

Rev.	Date	Changes / Comments
1	2013-05-10	Initial release